

**Work Order ID 98089**

Tuesday, March 05, 2013 1:52:38 PM

**\*98089\***

Page 1

Item ID: D3759-1

Revision ID:

Item Name: Bushing

Start Date: 3/5/2013 Start Qty: 40.00

Required Date: 3/19/2013 Req'd Qty: 40.00

Reference:

Accept

**\*N900040100\***Setup Start **\*NS1\***Stop **\*NS2\***

Cust Item ID:

Customer:

Approvals: Process Plan:

Date: 13-03-5

Tooling:

Date:

Run Start **\*NR1\***

QC:

Date:

SPC (Y/N):

Date:

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

D3759

Rev A

100

0.00

**\*100\***

Hardinge CNC LATHE SMALL

Hardinge

Memo

0.00

Hardinge CNC Lathe Small

Hardinge CNC LATHE SMALL  
Turn per Folio FA727 and Dwg D3759

DO NOT Deburr ENDS

110

0.00

**\*110\***

QC2- Inspect parts off machine FAI/FAIB

QC

Memo

0.00

Quality Control

120

0.00

**\*120\***

QC8- Inspect parts - second check

QC

Memo

0.00

Quality Control

DAS  
04  
9-83

**Work Order ID 98089**

Tuesday, March 05, 2013 1:52:38 PM

**\*98089\***

Page 2

Item ID: D3759-1

Revision ID:

Item Name: Bushing

Start Date: 3/5/2013 Start Qty: 40.00

Required Date: 3/19/2013 Req'd Qty: 40.00

Reference:

Accept

**\*N900040100\***Setup Start **\*NS1\***Stop **\*NS2\***

Cust Item ID:

Customer:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start **\*NR1\***

QC:

Date:

SPC (Y/N):

Date:

Stop **\*NR2\***Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130

Identify as per dwg &amp; Stock Location: \_\_\_\_\_

0.00

**\*130\***

Packaging

Memo

0.00

Packaging

\*\*\*\*\*STOCK IN BASKET CELL\*\*\*\*\*

**(40x)** *SL* 13-03-26

140

QC21- Final Inspection - Work Order Release

0.00

**\*140\***

QC

Memo

0.00

Quality Control

13/3/27 *SL*

ML5 13-03-26

# Picklist Print

Tuesday, March 05, 2013 1:52:44 PM

Page 1

Work Order ID: 98089

Parent Item: D3759-1

Parent Item Name: Bushing

\*98089\*

\*D3759-1\*

Start Date: 3/5/2013

Required Date: 3/19/2013

Start Qty: 40.00

Required Qty: 40.00

Comments: IPP Rev:A 08-03-04 new issue DD verified by: LL

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304R0.375		Purchased	No			110	f	83.5250	0.0725	3.052632			

\*M304R0 375\*

304 ROUND BAR 0.375

\*\*

PO 13/03/23

Location

Loc Qty

Loc Code

MAT029

83.525

119346

2.328

120204

5.442

121380

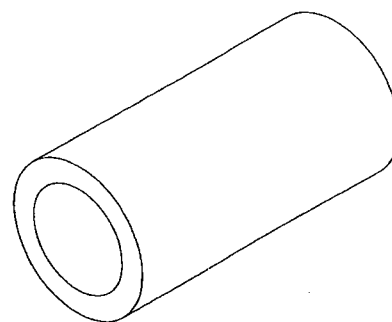
3.846

→

123294 ✓

71.909

3.06



**D3759-1 BUSHING**

**NOTES:**

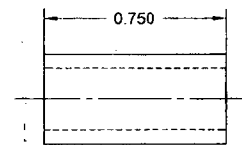
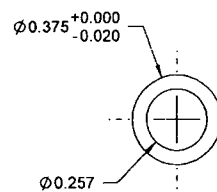
- 1) MATERIAL: AISI 304/316, STAINLESS STEEL ROD  
(REF. DART SPEC M304R)  
OR AISI 304/316, STAINLESS STEEL TUBE  
(REF. DART SPEC M304TR)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.01 lbs

A		NEW ISSUE		AJS	08.03.03
REV.	DESCRIPTION			BY	DATE
DESIGN	AJS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA		REV. A	
DRAWN	AJS			SHEET 1 OF 2	
CHECKED	ME	DRAWING NO.		D3759	
MFG. APPR.	ME	TITLE		BUSHING	
APPROVED	ME	SCALE		NTS	
DE APPR.	ME	DATE		08.03.03	
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98079  
R13-03-5

RELEASED  
12/03/03

98089



**D3759-1 BUSHING**

11-08-03-12-140

DESIGN	AJS	<b>DART AEROSPACE LTD</b>	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>[Signature]</i>	D3759	SHEET 2 OF 2
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	BUSHING	NTS
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